## **THESIS**

# THE EFFECT OF TUBERCULOSIS CADRE TRAINING IN TO INCREASE KNOWLEDGE AT MODERN ISLAMIC BOARDING SCHOOL DARUSSALAM GONTOR FIRST CAMPUS



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PONOROGO

2024

## APPROVAL SHEET

## VALIDITY SHEET It is hereby stated that the thesis with the title: THE EFFECT OF TUBERCULOSISADRE TRAINING IN EFFORTS TO INCREASE KNOWLADGE AT MODERN ISLAMIC BOARDING SCHOOL DARUSSALAM GONTOR FOR GIRLS FIRST CAMPUS. Writen by: Amelia Nur Afifah NIM 422021718013 Has been tested and approved & before the Thesis Examiner Board Examiner Board: Supervisor 1 Apt. Amal Fadholah, S.Si.M.Si NIDN. 0510017002 Supervisor 2 Apt.Fauziyyah Al Hasanah, M.Farm NIDN. 0705009602 Examiner Apt. Satwika Budi Sawitri, M. Farm NIDN. 0721118402 Aproved by,, Head of Pharmacy Department Faculty of Health Science, University of Darussalam Gontor Apt. Nadia Iha Fatihah, M.Clin.Pharm. NIDN. 0714059105

UNIVERSITAS DARUSSALAM GONTOR

## THE EFFECT OF TUBERCULOSIS CADRE TRAINING IN TO INCREASE KNOWLEDGE AT MODERN ISLAMIC BOARDING SCHOOL DARUSSALAM GONTOR FIRST

## **CAMPUS**

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## **ABSTRACT**

The infectious disease tuberculosis (TB) has the second-highest global death rate. According to the World Health Organization's Global Tuberculosis Report 2023, 10.6 million cases of tuberculosis were reported worldwide in 2022, accounting for 1.3 million. Indonesia has ranked the second highest in cases after India with 1,060,000 cases in 2023. Boarding schools, as institutions with dense environments and close contact, are at high risk for the spread of TB. This study aims to adjust TB control guidelines in Islamic boarding schools and train TB cadres at Modern Islamic boarding school Darussalam Gontor for girl's first Campus. This study uses a non-laboratory experimental design with prospective data collection through interviews, focus group discussions (FGD), and pretestposttests to measure knowledge improvement. The results showed a significant increase in the knowledge of TB cadres after training, with a comparison of pretest and posttest scores tested using the Wilcoxon test (p = 0.000). The training involving language education modules has proven to be effective in increasing the understanding and awareness of cadres understanding and awareness of TB prevention and control in the islamoc boarding school environment.

**Keywords:** Tuberculosis, Islamic Boarding School, Wilcoxon Text.

### **ABSTRAK**

Tuberkulosis (TB) merupakan penyakit menular dengan tingkat kematian tertinggi kedua di dunia. Berdasarkan laporan *Global Tuberculosis Report* 2023 oleh WHO, jumlah kasus TB global meningkat dari 10,3 juta pada 2021 menjadi 10,6 juta pada 2022, dengan 1,3 juta kematian. Indonesia menempati urutan kedua kasus tertinggi setelah India dengan 1.060.000 kasus pada 2023. Pesantren, sebagai institusi dengan lingkungan padat dan kontak erat, berisiko tinggi dalam penyebaran TB. Penelitian ini bertujuan untuk menyesuaikan pedoman

penanggulangan TB di pesantren dan melatih kader TB di Pondok Modern Darussalam Gontor Putri Kampus 1. Penelitian ini menggunakan desain eksperimental non-laboratorium dengan pengambilan data prospektif melalui wawancara, *Focus group discussion* (FGD), serta pretest-posttest untuk mengukur peningkatan pengetahuan. Hasil penelitian menunjukkan peningkatan signifikan pengetahuan kader TB setelah pelatihan, dengan perbandingan nilai *pretest* dan *posttest* yang diuji menggunakan Wilcoxon test (p = 0,000). Pelatihan yang melibatkan modul edukasi berbahasa terbukti efektif dalam meningkatkan pemahaman dan kesadaran kader terhadap pencegahan dan penanggulangan TB di lingkungan pesantren.

Kata Kunci: Tuberkulosis, Pesantren, Wilcoxon Text.



## **ACKNOWLEDGMENTS**

Bismillahirohmanirrahim,

Alhamdulillahi Rabbil Alamin.

All praise and praise be to Allah SWT because, by His will and overflow of grace, the author was able to complete the Final Thesis Project entitled "The Effect of Tuberculosis Cadre Training in an Effort to Increase Knowledge at Modern Islamic Boarding School Darussalam Gontor First Campus". The author is aware that the completion of this proposal is inseparable from help, guidance, and direction from various parties. Therefore, the author would like to express his deepest gratitude to:

- The founders of Pondok Modern Darussalam Gontor Al-Ustadz K.H Imam Zarkasyi, K.H Ahmad Sahal, and Al-Ustadz K.H Zainudin Fananie
- The leaders of Pondok Modern Darussalam Gontor are Al-Ustadz K.H Hasan Abdullah Sahal, Al-Ustadz Prof. Dr. Amal Fathullah Zarkasyi, M.A and Al-Ustadz K.H Akrim Mariyat.
- 3. Al-Ustadz Prof. Dr. Hamid Fahmy Zarkasyi, MA, M. Phil. as the Rector of Darussalam Gontor University.
- 4. Al-Ustadz apt. Amal Fadholah, S.Si., M. Si as the Dean of the Faculty of Health Sciences, University of Darussalam Gontor, and as the first supervisor in this thesis work, the author expresses his deepest gratitude for all the knowledge and patience while guiding the author.
- 5. Al-Ustadzah apt. Nadia Iha Fatihah, M. Clin.Pharm is the Head of the Pharmacy Study Program at Darussalam Gontor University.
- 6. Al-Ustadzah apt Fauziyyah Al Hasanah, M. Farm. as the Second Supervisor
- 7. All lecturers, educators and laboratories of the Pharmacy Study Program, Faculty of Health Sciences, Darussalam Gontor University.
- 8. Mr. Sopian as the author's father who has been the main donor and has always provided physical and mental support for the author in preparing this thesis.

- 9. Mrs. Karti Sumirah, S.Pd. as the author's mother as a source of energy, a source of motivation, a source of enthusiasm and always praying for every step the author will take in working on this thesis
- 10. Ahmad Fhadli, Muhammad Aufa Al-ghifari, and Muhammad Naufal El-Abqori, the author's younger siblings who always entertain, erase laziness and pray for the author's smoothness in compiling this thesis.
- 11. My best friend Dian Arba'a and all members of the Palembang consulate who have accompanied the author's journey at PMDG both in happy and difficult circumstances until the completion of this thesis.
- 12. Makarimul, sahiqa, leha, all 8<sup>th</sup> semesters usbekiztan 211 room and all pharmacy students of class 2021 who have struggled with the author since the beginning of entering Darussalam Gontor University, learning together and going through many things together.
- 13. As well as all those who have helped the writer who cannot be mentioned one by one, thank you for your prayers and very valuable support for the author.

The author humbly accepts criticism and suggestions in writing this thesis because we realize that we still have many shortcomings and are far from perfect.

Hopefully, this thesis will provide good benefits for all parties.

Mantingan, Oktober 01, 2024

Author,

